											Page 1
03833-5 Mesh (Lid End	1)		Accept					Setup			
5/4/2010 5/10/2010	Start Qty: 6.00 Req'd Qty: 6.00			Cust Item 1 Customer:	ID:				этор		1818 iik iiki 1881
Process Plan	n:	Date:	Tooling: SPC (Y/N):]	Run	Start Stop		
	Operation Description		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty				Insp. Stamp
Revi	ision Nbr										
Rev	A										
	FLOW WATER JET Memo 1-Cut as p Deburr if i	er Dwg D3833 □Dwg Rev: necessary	0.00 0.00 A □Prog Rev:_	A			B	10-6	≻ঠ	/	2)
	QC2- Inspect parts off Memo	machine FAI/FAIB	0.00					s (0-(s-V		b)
	2010 8:56:4 D3833-5 Mesh (Lid End //4/2010 //10/2010 Process Pla QC:	Mesh (Lid End) //4/2010 Start Qty: 6.00 //10/2010 Req'd Qty: 6.00 Process Plan: QC: Operation Description Revision Nbr Rev A FLOW WATER JET Memo 1-Cut as p Deburr if i	Accidence of the second	Accept Accept	Accept Cust Item Customer: Process Plan: QC: Date: Date: Date: SPC (Y/N): Description Revision Nbr Rev A Cust Item Customer: Double: SPC (Y/N): Double: SPC (Y/N): Double: Cust Item Customer: Double: Double: Double: SPC (Y/N): Double: Cust Item Customer: Double: D	Accept Mesh (Lid End) Cust Item ID: Customer: Customer: Date: SPC (Y/N): Date: Operation Description Revision Nbr Rev A Program 1-Cut as per Dwg D3833 Dwg Rev: Memo 1-Cut as per Dwg D3833 Description 1-Cut as per Dwg D3833 Dwg Rev: Memo 1-Cut as per Dwg D3833 Dwg Rev: Memo 1-Cut as per Dwg D3833 Dwg Rev: Memo 1-Cut as per Dwg D3833 Description 1-Cut as per	Accept Mesh (Lid End) Cust Item ID: Customer: Customer: Process Plan: QC: Date: Operation Description Rev A Date: Ooo FLOW WATER JET Memo 1-Cut as per Dwg D3833 Dwg Rev: QC2- Inspect parts off machine FAI/FAIB Ooo QC2- Inspect parts off machine FAI/FAIB Ooo QC2- Inspect parts off machine FAI/FAIB Oou Occust Item ID: Customer: Date: Cust Item ID: Customer: Customer: Date: Customer: Date: Date:	Accept Cust Item ID: Customer: Process Plan: QC: Date: SPC (Y/N): Date: Operation Description Accept Run Hours Rev A PLOW WATER JET Memo 1-Cut as per Dwg D3833 Debur if necessary QC2- Inspect parts off machine FAI/FAIB O.00 QC2- Inspect parts off machine FAI/FAIB O.00 Accept Cust Item ID: Customer: Date: Cus	Accept Accept Accept Accept Cust Item ID: Customer: Process Plan: Date: Date: Date: SPC (V/N): Date: Operation Description Rev A FLOW WATER JET Memo 1-Cut as per Dwg D3833 Deburr if necessary QC2- Inspect parts off machine FAI/FAIB O2833-5 Accept Cust Item ID: Customer: Run Customer: Run Tool ID Tool # Plan Accept Rej. Code Qty Qty Rev. A DProg Rev: D-Customer: Run Customer: Run Accept Rej. Code Qty Qty Rev. A DProg Rev. A DProg Rev. A DProg Rev. A DProg Rev. D-Customer: Run Accept Rej. Code Qty Qty Rev. A DProg Rev. A DPro	Setup Start Star	Setup Start Setup Start Setup Start Setup Start Setup Start Setup Start Setup Start Setup Start Setup Start Setup Start Setup Start Setup Start Start

120 QC

QC8- Inspect parts - second check

Quality Control

Memo

W/O:			WORK ORDER CHANGES								
DATE	STEP	F	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
					5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5						
Part No) :	PAR #:	Fault Category:	NCR: Yes	No DQ	⊥ A :	Date:				
			Disposition:								

NCR:			WORK ORDE	ER NON-CONFORMAN	CE (NCR)			
D.4.T.F		Description of NC		Corrective Action Section B	,	Verification	A	A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto
		,						

Work Order ID 59412

Friday, June 04, 2010 8:56:41 AM



Page 2

Item ID:

D3833-5

Accept

Setup Start

Revision ID:

Item Name:

Required Date: 6/10/2010

Mesh (Lid End)

Start Date:

6/4/2010

QC:

Start Qty: 6.00

Req'd Qty: 6.00

Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan: ____

Date:

Date:

Tooling: SPC (Y/N):

Date: Date:

Tool # Plan

Code

Run Start

Reject

Stop

Stop

Sequence ID/ **Work Center ID**

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location: WA

Set Up/ **Run Hours**

0.00

0.00

SAO 16-06-08

Accept

Qty

Reject Insp. Number Stamp

Qty

140

Quality Control

QC21- Final Inspection - Work Order Release

Memo

Memo

0.00

0.00

10/06/09 9x

Dart Aerospace

W/O:			WC	RK ORDER CHANC	GES			······································		<u>-</u>
DATE	STEP	PR	OCEDURE CHAI		By Date			Date Qty Approval Chief Eng / Prod Mgr		
Part No	•	PAR #:	Fault Cated	gory:	_ NCR: Y	es N	o DQ	4 :	Date:	
Resolution:										
NCR:				R NON-CONFORM						
DATE	OTED	Description of NC Corrective Action			\ \VORITI				Approval	A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	iption Sign & Date				Chief Eng	Approval QC Inspector
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Picklist Print

Friday, June 04, 2010 8:56:46 AM

Work Order ID: 59412

Parent Item: D3833-5

Parent Item Name: Mesh (Lid End)

Comments:

IPP Rev:A 08-12-01 new issue DD verified by:EC

Start Date: 6/4/2010

Required Date: 6/10/2010

Page 1

Start Qty: 6.00

Required Qty: 6.00

1810-6-8

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	- .	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	808.7532	0.1945	1.228421			-

Expanded Metal Flat SS

Loc Qty	Lo
808.7532	
39.542	
55.4855	
213.7257	
500	
	808.7532 39.542 55.4855 213.7257





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W/O:			WO	RK ORDER CHANG	ES				,
DATE	STEP	PRO	PROCEDURE CHANGE					Approval Chief Eng / Prod Mgr	Approval QC Inspector
					:				
							:		
Part No	•	PAR #:	Fault Categ	ory:	_ NCR: Yes	No DQ	A:	Date:	
	Res	solution:	Disposition	:	_ QA: N/C CI	osed:		Date:	
NCR:		,	WORK ORDE	R NON-CONFORMA	ANCE (NCF	R)			
DATE	STEP	Description of NC Corrective Action			Verification /			Approval	Approval
	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	otion Sign & Date		ion C	Chief Eng	QC Inspector
	:								
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			:						
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DART AEROSPACE LTD	Work Order:	59417
Description: Mesh, Lid End	Part Number:	D3833-5
Inspection Dwg: D3833 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype
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Drawing Dimension	Tolerance	Actuai Dimension	Accept	Reject	Method of Inspection	Comments
3.80	+/-0.030	3.80	با			
7.37	+/-0.030	737	7			
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<u> </u>			-			

Measured by:	湿	Audited by:	8	Prototype Approval:	N/A
Date:	10-6-8	Date:	10/06/08	Date:	N/A

Rev	Date	Change	Revised by,	Approved
Α	09.05.20	New Issue	KJ 👭	\ \
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Dart Aerospace Ltd

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W/O:			WC	RK ORDER CHANG	ES	 					
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
				J-14							
		PAR #:	Fault Category: NO			_ NCR: Yes No DQA: Date:					
Resolution:			Disposition	Disposition: Q/			QA: N/C Closed: Date:				
NCR:			WORK ORDE	ER NON-CONFORMA	ANCE (NC	R)					
DATE	STEP Description of NC Section A	Description of NC		on B	Verifi	cation	ation Approval	Approval			
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Sect	tion C	Chief Eng	QC Inspector		
٠.											

D3833-3 MESH, LID END D3833-5 MESH, LID END **D3833-1 MESH, BASE END FACE**

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE
WORK ORDER
NO. 59411
BS10-6-04 WITHOUT NOTICE

A NEW ISSUE МВ 08.09.23 REV. DESCRIPTION BY DATE DESIGN **DART AEROSPACE LTD** DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D3833 MFG. APPR. SHEET 1 OF 2 APPROVED TITLE SCALE MESH, BASKET END DE APPR. NTS COPYRIGHT © 2008 BY DART AEROSPACE LTD

LINOW IS PRIVATE AND COMPORTING AND IS EXPLUD ON THE COPINGS CONDITION

BE USED FOR ANY PURPOSE OR COPIED OF COMMANDATE TO ANY OTHER PERSON

WITTEN PERSONS FROM DAY RECORDED. DATE 08.09.23

NOTES: 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F REF. DART SPEC. M304EX0.75-16F

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C

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A

6) IDENTIFICATION: N/A

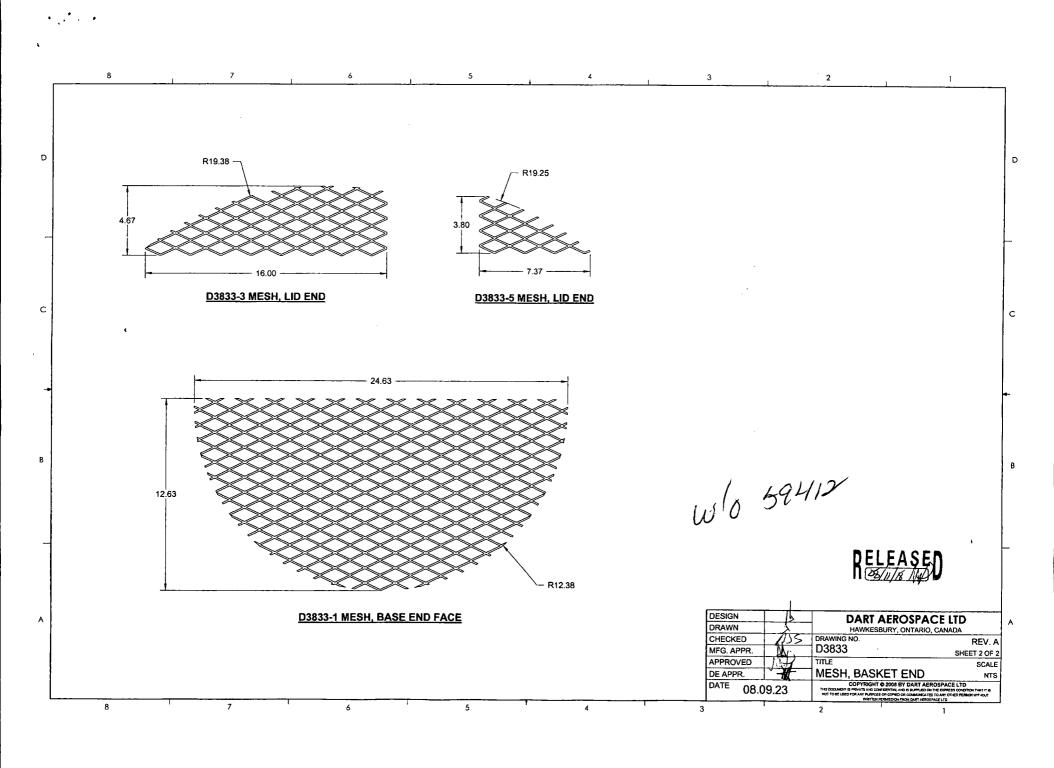
6) WEIGHT. D3932 4 = 0.00 lbs: D3932 5 = 0.05 lbs:

8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

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W/O:			WORK ORDER CHANGES									
DATE STEP		PR	PROCEDURE CHANGE				Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No:		PAR #:	Fault Cate	_ NCR: Yes	No DQ	QA: Date:						
	Res	solution:	Dispositio	_ QA: N/C	QA: N/C Closed: Date:							
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (NC	R)						
DATE	STEP	Description of NC		Corrective Action Secti		Verifi	cation	Approval	Approval			
	Section A		Initial Chief Eng	Action Description Chief Eng	Sign Dat		ion C	Chief Eng	QC Inspector			
								:				



Dart Aerospace	Ltd
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W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CHAI	IGE	E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
	-				-							
Part No	:	PAR #:	Fault Categ	jory:	NCR:	Yes N	lo DQ /	A:	Date:			
Resolution:						QA: N/C Closed: Date:						
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCR)						
DATE	STEP Description of No Section A	Description of NC	Description of NC Corrective Action						Verification Approval Appro			
- DAIL		Section A	Initial Chief Eng	Action Description Chief Eng	(ign & Date	Section C		Chief Eng	QC Inspector		
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